Safety Precautions

 Important Notes on exporting this product or equipment containing this product; If the end-user or application of this product is related to military affairs or weapons, its export may be controlled by "Foreign Exchange and Foreign Trade Control Law" of Japan where export license will be required before product can be exported from Japan. This product is designed and manufactured for use in General Purpose Industrial Equipment and it is not intended to be used in equipment or system that may cause personal injury or death. All servicing such as installation, wiring, operation, maintenance and etc., should be performed by qualified personnel only. Tighten mounting screws with an adequate torque by taking into consideration strength of the screws and the characteristics of material to which the product will be mounted. Over tightening can damage the screw and/or material; under tightening can result in loosening. Install safety equipment to prevent serious accidents or loss that is expected in case of failure of this product. Consult us before using this product under such special conditions and environments as nuclear energy control, aerospace, transportation, medical equipment, various safety equipments or equipments which require a lesser air contamination. We have been making the best effort to ensure the highest quality of our products, however, some applications with excep- tionally large external noise disturbance and static electricity, or failure in input power, wiring and components may result in unexpected action. It is highly recommended that you make a fail-safe design and secure the safety in the operative range. If the motor shaft is not electrically grounded, it may cause an electrolytic corrosion to the bearing, depending on the condition of the machine and its mounting environment, and may result in the bearing noise. Checking and verification by customer is required. Failure of this product depending on its content		
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	•	expectancy, characteristics, when installing the machine or changing specification of the machine. The user is also

- · Manufacturer's warranty will be invalid if the product has been used outside its stated specifications.
- Component parts are subject to minor change to improve performance.
- · Read and observe the instruction manual to ensure correct use of the product.

Consult to the dealer from whom you have purchased this product for details of repair work. Repair When the product is incorporated to the machine you have purchased, consult to the machine manufacturer or its dealer.

Electronic data of this product (Instruction Manual, CAD data) can be downloaded from the following web site; URL https://industry.panasonic.com/global/en/

* MINAS, TUNE COMPASS, Realtime Express and RTEX, the RTEX logo are registered trademarks or trademarks of Panasonic Holdings Corporation in Japan and other countries.

- · Realtime Express is a high-speed synchronous motion network developed by Panasonic Holdings Corporation.
- · EtherCAT is a patented technology and registered trademark licensed by Beckhoff Automation GmbH in Germany.

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Panasonic Industry Co., Ltd., Industrial Device Business Division

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Q Panasonic Industrial



2025.2

Panasonic INDUSTRY

> Servo System **MINAS A7 Family**

Industry-leading motion performance* for quick and intuitive adaptation to demanding situations



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Search

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*As of September 2023, according to in-house research.



This product is for industrial machines. It cannot be used in general households.

Agile Adaptability

Increase the productivity of machine, people and applications by adapting quickly and intuitively to demanding situations.

Basic servo performance that further enhances machine performance

The MINAS A7 achieves the industry's highest motion performance*, follows commands faithfully and provides strong resistance against disturbances. Increased responsiveness to machines enables higher speed and higher precision.

Optimization of man-machine operations through servo intelligence

Making the servo intelligent simplifies setup, which used to take long hours of development, through auto-tuning functions, maintenance functions, and application optimization.

Increase the productivity of machines, people and applications by allowing them to adapt quickly and intuitively to more demanding situations.

MINAS

Machines Aaile Adaptability **Applications** People

*As of September 2023, according to in-house research

Agile Adaptability to Machines

Immediate response to commands and disturbances

Industry-leading* basic motion performance is faithful to commands and has strong resistance to disturbances. *As of September 2023, according to in-house research.

Encoder resolution 27 bit, Speed response frequency 4.0kHz or more, Max. motor rotational speed 7150r/min

Agile Adaptability to People

Immediate response at start-up and when trouble occurs

Expanded auto tuning, from easy start-up to automation of high level tuning. Quick response with drive recorder function when trouble occurs.

Ultra-high precision **precAlse TUNING** High precision **One Minute TUNING** Immediate finishing **TUNINGLESS**

Agile Adaptability to Applications

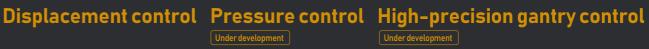
Immediate adaptation to specific applications

Application-specific functions are achieved without a controller. Sensor direct input system contributes to highly responsive control.









MINAS A7 Line-up

Servo system corresponding to various system configurations

SERVO DRIVER

Rotation type





Servo driver with open network EtherCAT

MINAS A7B Standard type A7BE

Multifunctional type A7BF

> Application specialized type A7BR



ealtime Fynres Servo driver with high-speed comm network **Realtime Express** MINAS A7N Standar A7NE

Multifun

Application

AS A7N	
rd type	
nctional type	
tion specialized type	
र	Special order

Analog/Pulse train Modbus comms Under development

MINAS

MINAS A7S Position control type A7SE Multifunctional type A7SF Application specialized type

A7SR

Linea

Eth



Anal Mod

SERVO MOTOR



High inertia

MHMG

50 W to 1.0 kW (3000 r/min rated) 1.0 kW to 5.0 kW (2000 r/min rated) Under development

Medium inertia	N
MDMG Under development	
1.0 kW to 5.0 kW	

MGMG Under development

850 W to 4.4 kW

EtherCAT/RTEX Controller



PLC programming standardized

EC61131-3 standard compliance, PLCopen, LD/ST/FBD/SFC/IL/CFC

PLC and motion integrated Shortest cycle: 500 µs, Multitask control

Expansive communication interface RTEX, EtherCAT OPC UA server, FTP server Ethernet/IP, Modbus, CodesysV3 communication

Support Tools

Servo motor setup support software

Special order

 \sum

It supports the setup of servomotors, setup, test driving, monitoring, maintenance and troubleshooting, PANATERM with extensive adjustment functions.





r DD motor ty	Special order		
		Under devel	opment
	Standard ty	се	A7BL
ner CAT	Multifunctio	nal type	A7BM
	Application sp	ecialized type	A7BV
RTEX	Standard ty Multifunctio Application sp	nal type	A7NL A7NM A7NV
log/Pulse train Ibus comms	Position con Multifunction Application sp		A7SL A7SM A7SV

Low speed large torque

Medium inertia

Low inertia

MSMG Under development

50 W to 5.0 kW



Launced soon Servo motor selection software

This tool is used to select the motor capacity by combination of mechanism elements. Optional items can also be selected.

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	<i>A</i>
14 14 14 14 14 14 14 14 14 14 14 14 14 1	Control of the second sec

Motor List

		50 W	100 W	200 W	400 W	750 W	850 W	1.0 kW		1.3 kW	1.5 kW	1.8 kW	2.0 kW	2.4 kW	2
B M	100 V	40	40 in (7150 r/min)	60 3000 r/mi	60 n (6700 r/min)										
High inertia H H B G	200 V	40	40 3000 r/min (7150 r/min	60	60 3000 r/min (6700 r/min)	80 3000 r/min (6000 r/min)		80 3000 r/min (6700 r/min) 130 2000 r/min (3000 r/min)			130		180		2000 r/
eitra D B B B B B B B B B B B B B B B B B B B	200 V							130 2000 r/min (3000 r/min)			130		130		2000 r/
Medium inertia/ Medium inertia/ Duder Medium inertia/ Muder Medium inertia/	200 V						130			130	_	130 500 r/min (3000 r/mir	n)	180	
Bereidinent	100 V	38	38 3000 r/min (7150 r/min	60	60 3000 r/min (6700 r/min)				Under o	developme	nt				
S M G	200 V	38	3000 r/min (7150 r/min	60	60 3000 r/min (6700 r/min)	80 3000 r/min (6000 r/min)		80 100 3000 r/min (6700 r/min)			100		100		3000 r.
													·		(Ho

Driver List

Open network EtherCAT-compatible servo driver

			Rotation type		Linear/DD motor type [Special order product] Under development			
E	ther CAT	Standard type	Multi-function type	Application specialized type A7BR type	Standard type	Multi-function type	Application specialized type	
method	Position/Velocity/Torque control	•	•	•	•	•	•	
Control	Full-closed control		•	•				
e	External scale		•	•		•	•	
nterfac	Safety connector		•	•		•	•	
	Sensor feedback			•			•	

High-speed communication Realtime Express-compatible network servo driver

	OTEV		Rotation type		Linear/DD mo	otor type Special or C	er product Under development
	RTEX Realtime Express	Standard type	Multi-function type	Application specialized type A7NR type	Standard type	Multi-function type	Application specialized type A7NV type
method	Position/Velocity/Torque control	٠	•	•	•	•	•
Control	Full-closed control		•	•			
e	External scale		•	•		•	•
nterfa	Safety connector		•	•		•	•
	Sensor feedback			•			•

Analog/pulse train Modbus communication

analog/pulse t		communicatio						
		Rotation type	Under development	Linear/DD motor type Special order product Under develop				
	Position control type A7SE type	Multi-function type	Application specialized type A7SR type	Position control type A7SL type	Multi-function type	Application specialized type A7SV type		
Position control	•	•	•	•	•	•		
Block operation	External contact only	External contact or Modbus communication	External contact or Modbus communication	External contact only	External contact or Modbus communication	External contact or Modbus communicatio		
Velocity control	•	•	•	•	•	•		
Velocity control Internal velocity command	External contact only	External contact or Modbus communication	External contact or Modbus communication	External contact only	External contact or Modbus communication	External contact or Modbus communication		
Torque control		•	•		•	•		
Full-closed control		•	•					
Block operation		External contact or Modbus communication	External contact or Modbus communication					
Pulse	•	•	•	•	•	•		
Analog		•	•		•	•		
Modbus		•	•		•	•		
External scale		•	•	•	•	•		
RS-232, RS-485		•	•		•	•		
Safety connector		•	•		•	•		
Sensor feedback			•			•		



2.9 kW	3.0 kW	4.0 kW	4.4 kW	5.0 kW
	180	180		180
10 r/min (3000 r/mir	n)			
	130	180		180
10 r/min (3000 r/mir	n)			
180			180	
	120	130		130
0 r/min (5000 r/mir	1)			
How to read th			nge angle d rotation speed (maxir	num rotation speed)

Agile Adaptability to Machines

Improved basic performance directly linked to equipment performance Servo system boasting industry-leading motion performance

Increasing gain by improving basic performance allows for immediate response to commands and disturbances

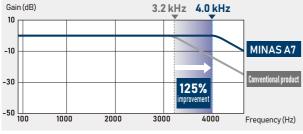


Improved machining quality through high response control

Speed response frequency



Velocity response frequency has been increased to 125% compared to conventional models. As gain can be increased, an immediate response to both commands and disturbances is possible, improving machining quality.

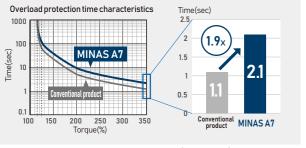


*As of September 2023, according to in-house research

Stable operation Increased durability

Extending overload operation time

Reducing the heat generation of the motor extends operating time during overload by 1.9 times compared to conventional models. This contributes to the stable operation of equipment that operates for long periods of time in high-load areas, such as press machines and robots.



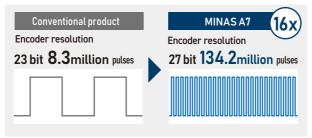
*Example of 350% load (while rotating) with a 200 W motor

Improved positioning performance

Encoder resolution



Thanks to the industry's highest* resolution, positioning performance is greatly improved with smooth movement to the target position and accurate stopping.



*As of September 2023, according to in-house research

Space saving More flexible installation

Further miniaturization and weight reduction

Both servo motors and amplifiers have been further miniaturized. The motors contribute to improved control performance by reducing the size, weight, and inertia of robots and equipment in which the motors are used.





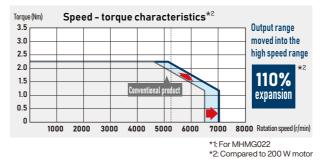
Hiah speed

Increased speed for a shorter takt time

Increased output without changing the size of the motor

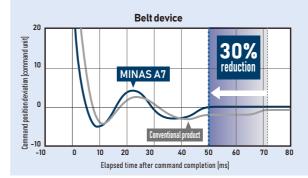
Max. motor rotational speed (Conventional product) 6500 r/min

The MINAS A7 is smaller than conventional models, and the operation range has been expanded to 110%*². By expanding output to the high speed range, equipment velocity has been improved without changing to a larger motor.



Stop precisely at the target position Improved positioning setting time

In addition to improved motor and encoder performance and an evolution of our proprietary positioning algorithm, resonance and mechanical vibration are automatically removed for highly accurate positioning.





High precision with detailed command output

Minimum communication cycle (Conventional product) EtherCAT RTEX 125 us 62.5 µs

The minimum communication cycle is 1/2 that of conventional models. It can respond to the control cycle of controllers that are becoming ever faster, allowing for more detailed control.

Conventional product MINAS A7 Detailed commands Controller Servo driver Controller Servo driver

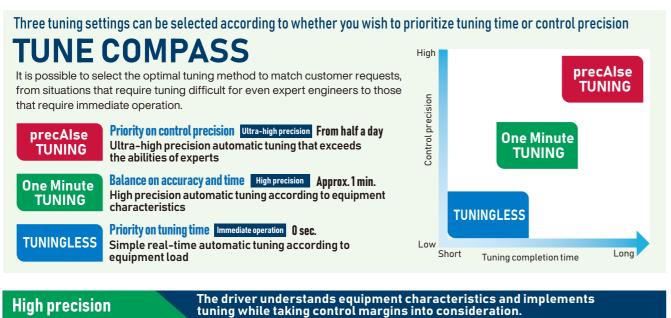
Contributing to improved equipment performance



From simple tuning to ultra-high precision tuning that require expert skill Automatic tuning reduces startup engineering man-hours

Optimal man-machine coordination during tunig is achieved through servo intelligence

Immediate response even at start-up



Optimized to fit the equipment in a short time with a 3-step operation. Adjustment margins for aging and individual differences can also be considered.



Automatic re-tuning of specific items with pinpoint accuracy in response to material and location changes

Already tuned Design change	Automatic re-tuning of only specified items
Vibration !	Select and recalibrate only the functions that reduce vibration.
Immediate operation Automa	atic tuning according to the equipment load during operation, to ssly achieve stable operation
	rery time the equipment is moved, the servo driver automatically carries out simple real-time ning according to the equipment load.
Tuning work Positioning operation	Tuning when operation is completed

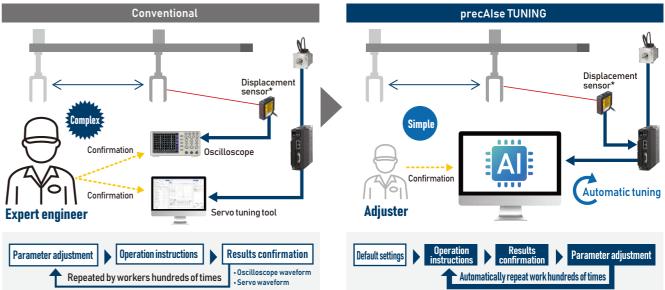
Ultra-high precision

precAlse TUNING

Complex tuning that take several days even for expert - Allerton [Applicable equipment]

engineers are automatically optimized by AI just by setting the conditions, making µm level ultra-high precision tuning easily achievable.

Al achieves high-precision tuning that exceeds the abilities of experts.



High level of automatic tuning satisfies performance requirements for all locations and operations

Multiple locations Tuning that meet the required performance at all locations with a single parameter tuning	15 mm movement 10 mm movement 5 mm movement				
	Precise!				



* Measured in our experimental environment. Measurement of the settling time required for the position deviation to settle within a specified settling range



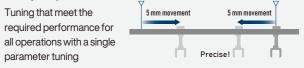
The Al uses expert judgment to easily achieve ultra-high precision tuning



Equipment such as mounters, coating equipment and processing machines which require ultra-precise positioning accuracy

*When using a Displacement sensor to detect vibration at the tip of the devic

Multiple operations



メリット2

90% reduction in work time and significant reduction in tuning period Setting Operation instructions Results confi Expert tunii precAlse Automated TUNING (No human operation

* Measured in our experimental environment. Measured time required for tuning work to bring the position deviation within the specified settling range.

Increase productivity from start-up to maintenance Monitoring/diagnostic function

Optimal man-machine coordination during maintenance work is achieved through servo intelligence

Immediate response even for maintenance work

When trouble occurs

Understand the cause and resolve

By recording data before and after trouble occurs, the cause can be analyzed and the issue quickly solved.



Before trouble occurs

Prevent trouble from occurring

Detects signs of abnormal equipment characteristics, notifying the user before an error occurs. The timing of mechanical adjustments and parts replacement can be understood before equipment stops due to an error.



When trouble occurs

Record signal waveforms and error information before and after trouble occurs, on a single servo driver

· 212520

180 181 182 1

Drive recorder function Under development*

Servo drivers are equipped with a logging function. Since data can be recorded and saved in the servo itself, it is possible to collect data in detailed cycles, allowing for a detailed analysis of what happened when an error occurs.



 Simple setup High-speed logging Transmission to a host system not required Data security ensured

Analysis is possible on multiple axes together with time series data

Before

If an error occurs

Records data before and after errors

After

The time stamp function can be used to understand the details of alarm occurrence times for each axis, making it possible to identify the axis on which the alarm occurred first, the axis with the accompanying alarm, etc., allowing for an analysis of the root cause of the problem.

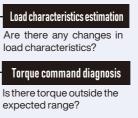
Before trouble occurs

Deterioration diagnosis function Under development*

Catch unusual equipment/motor characteristics during operation

Equipment in operation Catch signs of changes to characteristics





Load characteristics estimation

Continuously diagnoses changes in load characteristics to detect signs that a motor is not moving as smoothly as usual.



Estimate the load characteristics

 Inertia ratio estimate Offset load estimate

- Dynamic friction estimate
- Viscous friction estimate

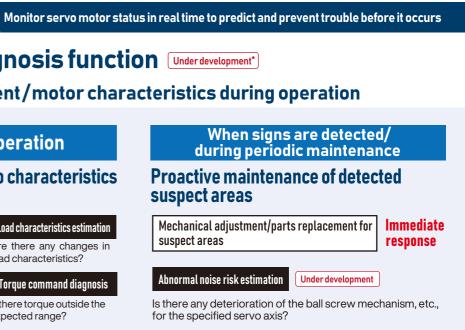
3 Warn if an estimate is out of the set range



Servo driver with

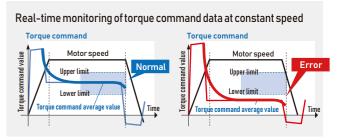
logging function





Torque command diagnosis

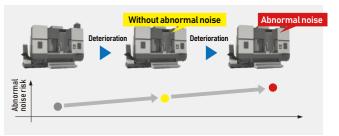
Constantly diagnoses torque commands during operation at a constant speed to detect issues in drive parts and the motor itself before a malfunction occurs.



Abnormal noise risk estimation

Under development

The risk of abnormal noise due to oscillation can be estimated and diagnosed before it occurs.



*Release schedule will vary depending on the series and capacity. Please contact us for details

A S t

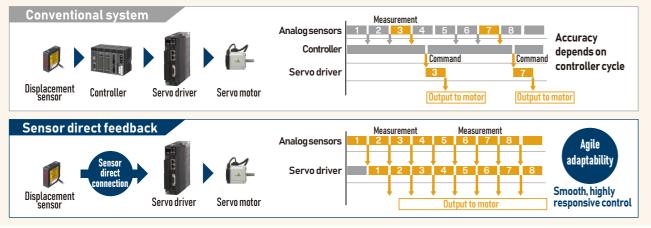
Specialized for applications Simple installation with no need for a host controller program

Application Specialized Ype	Sensor direct feedback (Displacement control)	Ether CAT	
	Sensor direct feedback (Pressure control) Under development	RTEX Realtime Express	E
	High-precision gantry control Under development Anal	og, pulse train, Modbus	

High responsiveness and smooth control not dependent on a controller

Sensor direct feedback

Analog data from sensors, etc., is directly input to the servo driver, allowing high-speed response control simply by setting up the servo driver. This makes it possible to eliminate complex host controller programs required in the past.

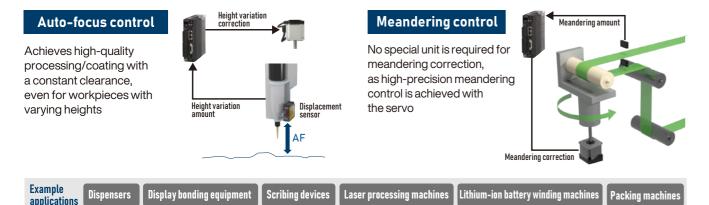


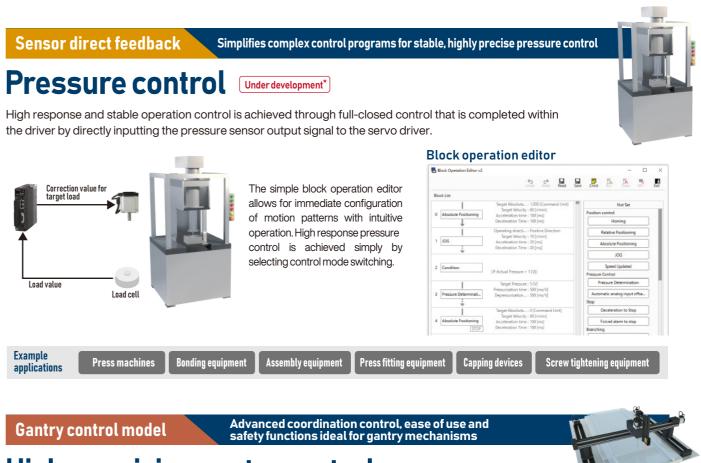
Sensor direct feedback

Accurate position correction according to workpiece variation

Displacement control (Auto-focus control, meandering control)

Full-closed control that is completed within the driver through direct input of the displacement sensor to the servo driver. The high-speed feedback control is not dependent on a host controller, providing a high-speed response to workpiece variations.





High-precision gantry control

Precise Gantry torsion correction (table)

Measure positional deviation between two axes beforehand and save as a table to correct torsion and improve positioning accuracy. Torque interference is reduced by detecting and correcting torsion between axes in real time, enabling high speed operation.

Correct by creating and operating a position correction table in advance



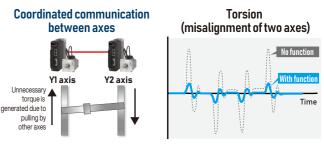
Simpler Gain tuning optimization

Gantry mechanism tuning, which used to require complex tuning, is now quicker and easier.



Under development*

Faster Gantry torsion correction (real-time)



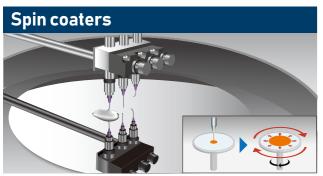
Safer Coordinated stoppage during an alarm

When an alarm occurs on one axis, the two axes are stopped in a coordinated manner to prevent mechanical damage.

*Response time will vary depending on the series and capacity. Please contact us for details.

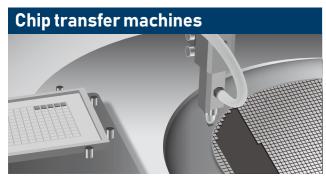
Semiconductor manufacturing process

In response to the demand for miniaturization and multi-layering of semiconductor chips, higher speed and higher precision control is required in each manufacturing process.



Chemical solutions are evenly spread by rotating the wafer. The high-speed rotation contributes to increased thinness.

Max. motor rotational speed 7150 r/min



Suppresses minute tip vibrations and realizes high-speed pick & place of microscopic IC chips.

precAls TUNING



Abnormal stops due to overloading are reduced, even when quick acceleration/deceleration is repeated under high load conditions.

Extending overload operation time



By improving positioning accuracy, micro IC chips can be formed from wafers.

Improved positioning accuracy

Bonding equipment



High-response load control prevents mounting failures and damage to microchips during substrate mounting.

Sensor direct feedback (Pressure control)

Substrate inspection equipment



The dual axes of the gantry mechanism allow for smooth, high-speed operation, enabling high-speed inspection.

High-precision gantry control

Processing machinery

As products become denser and more sophisticated, higher precision control is required for all machines, even those that process the individual parts making up the product.



Improved basic performance can increase the gain, enabling ultra-precise, nanometer-order machining.

Encoder resolution 27 bit

Velocity response frequency 4.0 kHz or more

Press machines



Operation patterns for high-response pressure control can easily be constructed without a host program.

Block operation function

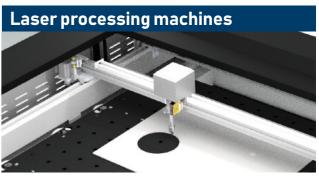
Pipe bending machines



Both position control and pressure control are fully closed within the servo system, achieving high speed and accurate bending.

Sensor direct feedback (Pressure control)





High-quality machining is achieved by correcting unevenness with regard to height with a high level of responsiveness.

Sensor direct connection auto-focus control



High-response pressure control stabilizes filling pressure and suppresses filling defects and burrs.

Sensor direct feedback (Pressure control)



Servo system MINAS A6 Family

An extensive lineup of high-speed, high-torque, compact and lightweight servo system



G A lineup of geared motors is also available *We offer a connector type and a lead wire type.

Sustainability

Panasonic Industry practices sustainable management, contributing to the future of the earth and the development of society

Panasonic GREEN **IMPACT**

The Panasonic Group has established "Panasonic GREEN IMPACT", a long-term environmental vision aimed at achieving better living and a sustainable global environment. Through this vision we aim to reduce CO₂ emissions associated with our business to virtually zero by 2030, and by 2050, we aim to create a reduce contributions by* 300 million tons, or roughly 1% of current global emissions (approx. 33 billion tons).

*Energy-related CO₂ emissions in 2019: 33.6 billion tons (source: IEA). 300 million tons calculated using 2020 emission factors

Reducing our environmental impact



Compact and lightweight

Achieves a 15% reduction compared to previous models The MINAS A7 Family of AC servo motors, used in industrial machinery and industrial robots, have achieved industry-leading high speeds and large torques while reducing weight by 15% (500 g) compared to our conventional models.

 Reducing the environmental impact of packaging materials

We have reviewed packaging materials from the ground up, and are switching to paper materials with a low environmental impact.

 Front panel model nameplate changed to laser printing

This conserves model nameplate stamps, taking the environmental impact into consideration.



Website Information



Panasonic Industry Automation Controls website materials useful for design.

What's new New product information Motor news Software version upgrade informatio

SDG Initiatives / Website

Chemical substance-based initiatives

Lead-free and RoHS-compliant

All solder used at our manufacturing sites is free of lead and conforms to the regulations preventing the inclusion of the six substances in the EU RoHS directive 2011/65/EU and the four substances in the EU RoHS directive 2015/863/EU. We have also confirmed that there is no intentional use exceeding the threshold for said substances.

- (Responding to overseas environmental regulations)
- RoHS (China)
- Toxic Substances Control Act (TSCA, United States)
- K-Reach (South Korea)
- RoHS (Europe)

*Compared with 1.0 kW motors

URL https://industry.panasonic.com/global/en/

We provide extensive technical information that ranges from motor selection to

Download Manuals

- Technical doc
- Standard specifications
- .CAD
- Software

Servo motor selection software \ tool



Automatically selects items ranging from machine elements and operation patterns. to motors, drivers and optional products!